INTRODUCTION

Gold nanoparticles are widely used in various applications, such as sensor [1], catalyst [2], drug delivery [3] and medical treatments [4-6]. These applications are known to be different from its bulk state or atoms due to the quantum size affect the electronic structures [7]. Therefore, the synthesis of gold nanoparticles from either primary or secondary resource and its modification to gain more feasibility have been fierce recently.

In differ with the primary resource, synthesis of gold nanoparticles from secondary resource requires gold's recovery agent before it can be synthesized using a capping agent. This includes all of the derivative compounds of phenol e.g. salicylic acid, gallic acid, ascorbic acid, tartaric acid, humic acid, fulvic acid etc. due to their negative value of redox potential. Each of these derivatives has its own number of carboxyl and phenolic groups at its own position on benzene ring. Support from the work of Ogata and Nakano [8], Santosa et al. [9] and Rahmayanti et al. [10] on the role of phenol derivative for gold recovery at optimum pH using salicylic acid immobilized hydrotalcite had been carried out under ultrasound irradiation. Evidenced by UV-visible spectrophotometer, pH 3.0 revealed to be the optimum condition where gold nanoparticles show the evidence of surface plasmon resonance (SPR) at 547 nm. The deprotonation of 1- and 2-carboxylic groups of capping agent citrate was lead to the forming of [C₆H₆O₇]²⁻ which acts as both reduction and desorption agents of Au(III) and Au(0), respectively. Characterization using X-ray diffraction and transmission electron microscopy supported the successful synthesis of gold nanoparticles by the appearance of gold lattice index (111; 200; 220 and 311) and 2D nanoparticles image with the average size of 84.72 nm.

EXPERIMENTAL

Mg/Al hydrotalcite (Mg/Al) used in this study was prepared by adding drop-wise of NaOH solution (0.50 M) into the mixture of 12.821 g (0.05 mol) Mg(NO₃)₂·H₂O and 9.378 g (0.025 mol) Al(NO₃)₃·9H₂O under N₂ atmosphere to the medium.
before and after reductive adsorption of AuCl₄⁻ with Mg(NO3)2 and Al(NO3)3 with molar ratio 2:1 under N₂ atmosphere. The precipitate was then cooled down at room temperature, washed by deionized water to neutral condition of the filtrate, filtered using 0.45 µm paper and dried at 70 °C for 48 h, respectively.

The immobilized salicylic acid on Mg/Al hydrotalcite (Mg/Al HT-SA) was obtained with the respect by adding 0.10 g Mg/Al hydrotalcite into 200 mg L⁻¹ of salicylic acid at pH 5.0, shaken for 90 min and the solid was then filtered using 0.45 µm paper.

All reagents in analytical grade, i.e. HCl, NaOH, salicylic acid, sodium citrate, AuCl₄⁻, Mg(NO₃)₂·H₂O, Al(NO₃)₃·9H₂O were obtained from Merck Co Inc. (Germany) and are used without further purification.

Reductive adsorption of AuCl₄⁻: 10 mg of Mg/Al HT-SA was added into 10 mL of AuCl₄⁻ 300 mg L⁻¹ at pH 3.0, shaken for 10 h and filtered using 0.45 µm paper, respectively.

Synthesis of gold nanoparticles from adsorbed AuCl₄⁻ on Mg/Al HT-SA using sodium citrate as capping agent: A series of 10 mL of 100 mM sodium citrate was prepared and their acidity was adjusted to pH 3.0, 5.0, 7.0, 9.0 and 11.0 by the addition of either HCl or NaOH. Into every sodium citrate solution, 30 mg of Mg/Al HT-SA was poured and all mixtures were then irradiated with ultrasound batch for 3 h. After ultrasound irradiation process, the obtained solid was then filtered using 0.45 µm paper.

Detection method: Characterization of Mg/Al HT-SA before and after reductive adsorption of AuCl₄⁻ was performed using X-ray diffractometer and Fourier transform infrared spectroscopy. Meanwhile, the synthesized gold nanoparticles were characterized by UV-visible, XRD, FT-IR and TEM. The UV-visible spectra were scanned using Shimadzu UV-1700 Pharmaphec with the scanning wavelength ranging from 400-700 nm. The FT-IR spectra were recorded using a Shimadzu Prestige-21. The sample was finely ground with an oven-dried spectroscopic grade KBr and pressed into a disc. The sample was scanned at 2 cm⁻¹ resolution ranging from 400 to 4000 cm⁻¹. The XRD measurements were run by Shimadzu XRD-6000 with Ni-filtered Cu Kα radiation (λ = 1.54060 Å) at voltage 40 kV and current 30 mA. The sample was scanned in steps size 0.02 degree with the count time 0.24 second ranging from 0 to 70°. The TEM image was obtained using JEM 1400 JEOL/EO. The sample was well prepared with ethanol as a dispersing agent. The image was taken under 8 M pixels charge-coupled device (CCD) camera with the acceleration voltage 120 kV.

RESULTS AND DISCUSSION

By the addition of base solution NaOH to the mixture of Mg(NO₃)₂ and Al(NO₃)₃ with molar ratio 2:1 under N₂ atmosphere, the solid of Mg/Al can be obtained. The addition of NaOH was stopped at pH 10 to obtain pure Mg/Al HT [13]. From FT-IR spectra, we obtained characteristic peaks of Mg/Al HT at 3464, 1635, 1381, 671 and 447 cm⁻¹, which respectively correspond to O–H stretching, O–H bending, N–O, N=O and Mg–O–Al. The XRD measurements showed three main peaks at 10.94, 22.38 and 34.80° with the respect indicates the characteristic basal spacing of 8.08 (003), 3.97 (006) and 2.57 (34.80) Å. These peaks are in agreement with Santosa’s report in 2008 [13] and matches with JCPDS 22-700.

The synthesized Mg/Al HT was then used to immobilize salicylic acid. The reaction based on the sorption ability of negatively charged of salicylic acid with positively charged of Mg/Al HT. As the sorption medium acidity was adjusted to pH 5.0, the carboxyl group will be deprotonated into carboxyl anion due to pKa₁ (COOH deprotonation) of salicylic acid is around 2.97 [21], which at 200 mg L⁻¹ equivalent to pH 2.90. Through FT-IR spectra, the interaction between carboxyl anion with Mg/Al HT was evidenced by the appearance of new peaks at 2931 and 1265 cm⁻¹ which associated to the presence of C=O from phenolic group and C–H sp² from benzene ring of salicylic acid, respectively. The sorption also supported by the reduction of N=O vibration band intensity at 1381 cm⁻¹. This might be due to protonation process at the layer of Mg/Al HT, which the protons are coming from the leached H⁺ from the carboxyl groups of salicylic acid. Meanwhile, the XRD diffractogram showed similar peaks refer to the prior Mg/Al HT diffractogram. This means that salicylate anion is only adsorbed onto the surface of Mg/Al HT and was not entered the layers.

Sorption of AuCl₄⁻: The sorption of AuCl₄⁻ was performed at optimum condition (pH 3.0) where gold ion and Mg/Al HT-SA possessing negatively and positively charged, respectively. At this pH, gold ion is at chloride complex form and easier to adsorbed than its hydrolyzed form. In opposite, Mg/Al HT-SA will positively charged due to pKa₂ (–OH deprotonation) of salicylic acid at the surface of Mg/Al HT is about 13.74 [21], which at 200 mg L⁻¹ will equivalent to pH 8.28. This means, under pH 8.28 the –OH groups of immobilized salicylic acid will partially positively charged due to protonation at the low pH.

The sorption process occurs when the Cl of AuCl₄⁻ is electrostatically interacted with –OH from salicylic phenolic group due to the great difference of electronegativity between Cl and H. At this point, phenolic group is not only responsible for sorption process, but also acts as reducing agent [11,12]. Therefore, most of the AuCl₄⁻ will be reduced into Au (0) constantly after adsorbed. Characterization of the Mg/Al HT-SA after sorption process showed the presence of Au(0) face centered cubic peaks at 2θ: 37.39, 43.61, 63.88 and 76.94°, indicating the reflection planes of (111), (200), (220) and (311). This diffractogram is matched well with the standard in JCPDS 04-784. The sorption process was also confirmed through FT-IR spectra by the sifting of O–H stretching from 3464 to 3433 cm⁻¹. This band belongs to O–H of phenolic group which responsible for the binding of AuCl₄⁻. Meanwhile, the reduction process in FT-IR spectra can be seen from the band disappearance of the peak at 1265 cm⁻¹, which belong to C=O from the phenolic group. The absence of C=O revealed the oxidation process of the phenolic group into ketone to reduce the AuCl₄⁻.

Synthesis of gold nanoparticles: Synthesis of gold nanoparticles from adsorbed Au(0) and Au(III) on Mg/Al HT-SA were carried out using Turkevich method [19,20]. This method used citrate as a capping agent and performed under ultrasound irradiation. The negatively charged citrate ion at gold’s surface will lead to the repulsive interaction to another capped gold. Therefore, the presence of citrate ion can stabilize through...
limiting the size of gold and prevent the nanoparticles from agglomeration.

**Effect of pH to the synthesis of gold nanoparticles:** Medium acidity plays an important role in the synthesis of gold nanoparticles. According to the report by Patungwasa and Hodax [22], medium acidity can highly affect the size of nanoparticles, its distribution and its morphology. The effect of medium acidity conducted by adding 30 mg Mg/Al HT-SA with 10 mL sodium citrate with the medium acidity varied at 3.0, 5.0, 7.0, 9.0 and 11.0. To obtain more dispersed and small size of nanoparticles, in this study ultrasound batch was used during synthesis process [23]. As this study used a weak organic acid citrate to synthesis the gold nanoparticles, the reaction will immensely depend to the pKa of citrate. The pKa values in accordance to pH is given in Table-1. Through the basic calculation of the pKa [24], the deprotonation of the 2-, 1- and 3-carboxylate will sequentially occur at pH 2.05, 2.9 and 3.7. Therefore, before the data were obtained it has been hypothesized that the optimum pH of desorption process will occur at the pH ranging from 2.0 to 5.0.

### TABLE-1

<table>
<thead>
<tr>
<th>pKa</th>
<th>pKa value</th>
<th>Carboxyl position</th>
<th>pH</th>
</tr>
</thead>
<tbody>
<tr>
<td>pKa1</td>
<td>3.1</td>
<td>2-</td>
<td>2.05</td>
</tr>
<tr>
<td>pKa2</td>
<td>4.8</td>
<td>1-</td>
<td>2.90</td>
</tr>
<tr>
<td>pKa3</td>
<td>6.4</td>
<td>3-</td>
<td>3.70</td>
</tr>
</tbody>
</table>

**Characterization after synthesis process:** The synthesized gold nanoparticles in the citrate solution were characterized using UV-visible spectrometer. Through UV-visible, the presence of gold nanoparticles can be detected by the surface plasmon resonance (SPR) of gold at wavelength 500-560. According to Dhawan and Muth [25], the absorbance at this wavelength indicates the free electrons at conductance band of gold nanoparticles. From the scanned absorbance, there is a clear indication on each of pH 3.0 and 5.0 at wavelength 547 and 549 nm, respectively. This indicates that at pH 3.0 and 5.0, the gold nanoparticles were formed. The sharper indentation at pH 3.0 suggests the higher amount of synthesized gold nanoparticles instead of pH 5.0. Surprisingly, this correlated well with the value of citrate’s pKa and in agreement with what we hypothesized before the study. As explained before, at pH 3.0 two carboxyl groups will be deprotonated and form two carboxylates anion (–COO⁻). These anions are the responsible functional groups on the desorption process of Au(0) and Au(III) from Mg/Al HT-SA. The desorbed Au(0) will constantly electrostatically capped by negatively charges of carboxylate groups of citrate ion. Meanwhile, the small amount Au(III) that were not reduced by salicylic acid will be reduced by phenolic group of citrate and capped after Au(0) was formed. The absorbance also tends to increase by the increasing of pH. This might be due to the colour of the citrate solution after irradiation process tends to intense red by the increasing of the pH.

The presence of gold nanoparticles was also supported by the visual colour of the citrate solution after irradiation process. According to Philip [26], the colour of citrate solution after synthesis process of gold nanoparticles will change into characteristic red colour. Fig. 1 shows the different colour of different medium acidity of the citrate solution. The dark-red colour tends to decrease by the increasing of pH. By this visual characterization can be seen that pH 3.0 has the clearest red colour, means that gold nanoparticles were in abundant amount at this pH.

After optimum pH was obtained, the red colloid that contains gold nanoparticles was centrifuged at 12.500 rpm and characterized using UV-visible, XRD, FT-IR and TEM. UV-visible spectra after centrifugation revealed the vanishing characteristic absorbance of gold nanoparticles at 542 nm (Fig. 2). This means that gold nanoparticles were well separated from the solution and perfectly capped by citrate. Through XRD diffractogram, the absence of Mg/Al HT-SA was confirmed.

![Fig. 1. Visual colour of citrate solution at various pH after irradiation process](image-url)
and the presence of fcc plane of Au(0) was identified. The three major peaks appear at 37.36, 43.56 and 63.86°, respectively indicates the planes of (111), (200) and (220) of fcc (Fig. 3). The diffractogram intensity of gold peaks after centrifugation is lower than the diffractogram of solid residue that contains both gold and Mg/Al HT-SA (Fig. 4). It was revealed that from the initial weight of Au as high as 10.9 mg, only 2.8 mg (25.68 %) of gold nanoparticles can be synthesized. This might due to the citrate anion only able to attract the smaller size of Au(0) and the rest of AuCl\textsuperscript{4}\textsuperscript{–}. Through Debye–Scherrer equation (D = Kλ/βcosθ) \([27]\), the average size of Au(0) from solid and from the centrifugation process with the respect was 36.86 and 24.44 nm. The appearance of reduced gold at solid residue and gold nanoparticles were respectively shown by absorption band of FT-IR at 324 and 339 cm\textsuperscript{-1}.

TEM image (Fig. 5) showed that polycrystalline phase of gold nanoparticles with the average size of gold nanoparticles is as high as 84.72 nm. The nanoparticles size (Table-2) is bigger than the Debye-Scherrer equation. This might due to the agglomeration process during TEM preparation.

**TABLE-2**

<table>
<thead>
<tr>
<th>Number of particle</th>
<th>Diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>124.645</td>
</tr>
<tr>
<td>2</td>
<td>99.252</td>
</tr>
<tr>
<td>3</td>
<td>72.495</td>
</tr>
<tr>
<td>4</td>
<td>63.399</td>
</tr>
<tr>
<td>5</td>
<td>92.225</td>
</tr>
<tr>
<td>6</td>
<td>75.664</td>
</tr>
<tr>
<td>7</td>
<td>65.346</td>
</tr>
</tbody>
</table>

**Mechanism of the synthesis of gold nanoparticles:** The possible mechanism of synthesis of gold nanoparticles had been postulated by Jimenez et al. \([28]\), where the fast ligand exchange, the decarboxylation and the disproportionation process are the major reactions that driving the synthesis.
process. The reaction initiated by the reduction of Au(III) by sodium citrate to form Au(I). This includes a very fast exchange between a chloride ligand and a citrate anion followed by the deprotonation of alcohol and a slow decarboxylation process of the complex that makes Au(III) reduced into Au(I). The decarboxylation process is occurred slowly, means that this step is the determining step of reduction of Au(III) into Au(0) by citrate anion. The reaction ended by the disproportionation process which resulting of both Au(0) and Au(I) [28].

Conclusion

The present work highlight the important role of the medium acidity for preparing gold nanoparticles. In particular, the use of Turkevich method, the pH will highly depend to the pKa of the functional groups of citrate. The optimum pH will be likely at the range 3.0-5.0 where the most of carboxyl groups of citrate are deprotonated to form carboxylate anion. These anions, followed by phenolic group of citrate, are the responsible group to synthesis gold nanoparticles. The optimum pH obtained at this study was pH 3.0. The size distribution of single and polycrystal of synthesized gold nanoparticles were 24.44 and 84.72 nm, respectively. The used citrate in this study has efficiency as high as 25.69 %.

ACKNOWLEDGEMENTS

This study is partly supported by the Directorate General of Higher Education of Republic of Indonesia through Penelitian Tim Pascasarjana (PTP) Research Grant Program 2018 with contract number: 1783/UN1/DITLIT/DIT-LIT/LT/2018.

REFERENCES